

KGT is able to produce all grades of road bitumen in accordance with national standards.

The experiment	Unit	Limit	Test Method
Density @25 °C	Kg/m3	1010-1060	ASTM D70 or D3289
penetration @25 °C	mm/10	60-70	ASTM D5
Softening point	°C	46 min	ASTM D36
Ductility Point @25 °C	cm	100 min	ASTM D113
Loss on heating	Wt%	0.2 max	ASTM D6
Drop in penetration after heating	%	20 max	ASTM D5
Flash point	°C	230 min	ASTM D92
Solubility in Trichloroethylene	Wt%	99.0 min	ASTM D2042
Spot test	----	Negative	AASHTO T102
Dynamic Viscosity @60 °C	Pa.S	200±40	ASTM D2171
Kinematic Viscosity @60 °C	cSt	300 min	ASTM D2170
Wax Content	%	2 max	DIN EN 12606-1

**Test on residue from thin film oven Test (ASTM D1754)**

Retained Penetration after (T.F.O.T),%	%	52 min	ASTM D5
Ductility, (@25 °C),5cm/min, cm after TFOT	cm	50 min	ASTM D113
Viscosity @60 °C	Pa.S	1000 max	ASTM D2171