

KGT 661 is a high density polyethylene with 1-Butene as co monomer. It is high density and stiffness, good ESCR, high rigidity, good flow-ability, and impact strength.

#### Applications

- Small blow moulding
- Bottles
- Containers (up to 5 lit.)
- Packing of pharmaceuticals & surfactants

Resin properties	Typical Value	Unit	Test Method
<b>Physical</b>			
Melt Flow Rate (190 °C, 2.16kg)	0.35	g/10 min	ISO 1133
Melt Flow Rate (190 °C / 5.0 kg)	1.2	g/10 min	ISO 1133
Density	0.954	g/cm <sup>3</sup>	ISO 1183
<b>Mechanical</b>			
Stress at yield	26	MPa	ISO 527
Flexural Creep Modulus (4 point, 1min)	1300	MPa	DIN 19537-2
Tensile Modulus (23°C, v=1mm/min, Secant)	1250	MPa	ISO 527
Stress at Break	32	MPa	ISO 527
Elongation at break	600	%	ISO 527
Elongation at yield	10	%	ISO 527
Shore D hardness	62	-----	ISO 868
Impact strength (23°C)	10	KJ/m <sup>2</sup>	ISO 179/1eA
Swell ratio	20	%	Internal
<b>Thermal</b>			
Softening Temperature	77	°C	ISO 306
Brittle Temperature	< - 80	°C	ASTM D746-72